

## Silicon NPT Planar IGBT

### Description

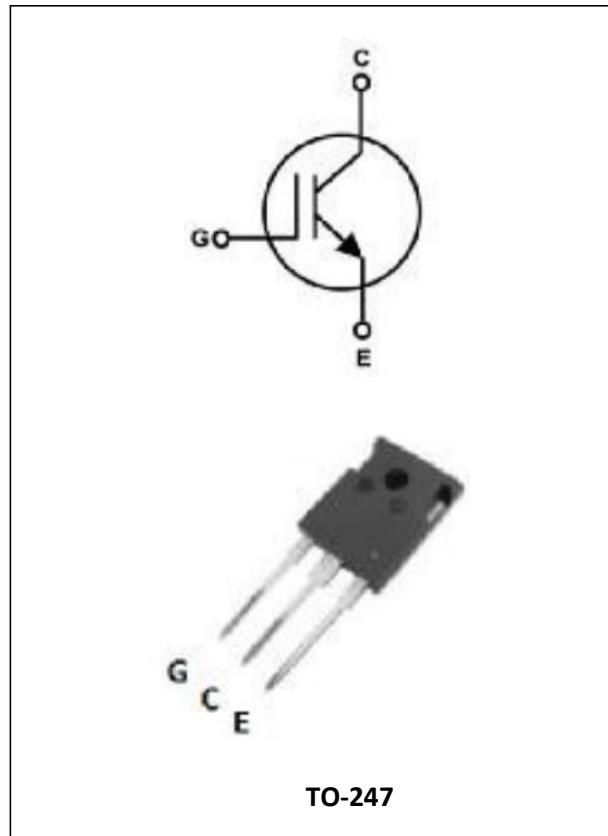
The MLG25N120RK is use advanced NPT technology and integrated with Free Wheeling .The 1350V IGBT offers superior conduction and switching performances.

### General Features

- ① 1350V Breakdown Voltage
- ② Low saturation voltage:VCE(sat), typ=2.5V  
@IC=25A and TC=25°C
- ③ FS Tench Technology,Positive temperature coefficient

### Application

- ① Solar Converters
- ② Welding Converters
- ③ UPS



### Package Marking And Ordering Information:

| Ordering Codes | Package | Product Code | Packing |
|----------------|---------|--------------|---------|
| MLG25N120RK    | TO-247  | G25N120RK    | Tube    |

### Electrical Characteristics @ Tc=25°C(unless otherwise specified)

#### Limited Parameters:

| Symbol           | Parameter  | Value       | Units |
|------------------|--|-------------|-------|
| V <sub>CES</sub> | Collector-Emitter Voltage                        | 1350        | V     |
| V <sub>GES</sub> | Gate-Emitter Voltage                             | +/-20       | V     |
| I <sub>C</sub>   | Collector Current                                | 50          | A     |
|                  | Collector Current @Tc=100°C                      | 25          | A     |
| I <sub>CM</sub>  | Pulsed Collector Current                         | 75          | A     |
| P <sub>D</sub>   | Total Dissipation at Ta=25°C                     | 208         | W     |
|                  | Total Dissipation at @Tc=100°C                   | 83          |       |
| T <sub>j</sub>   | Operating Junction and Storage Temperature Range | -55 to +175 | °C    |
| T <sub>L</sub>   | Max Temperature For Soldering                    | 265         | °C    |



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MLG25N120RK

**Electrical Parameters:**

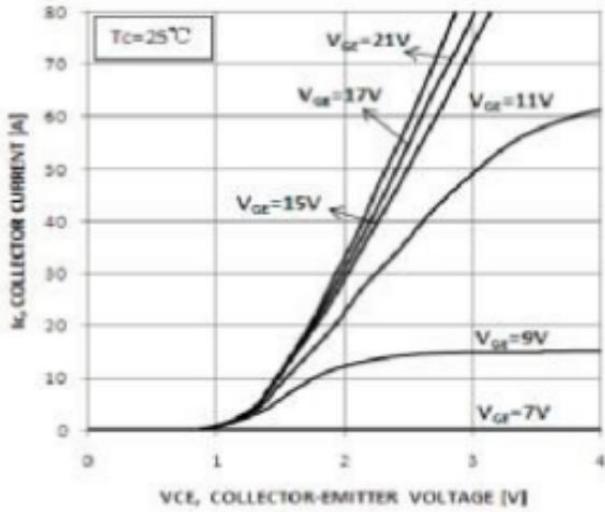
| Symbol        | Parameter                            | Test Conditions                          | Min  | Typ | Max  | Unit    |
|---------------|--------------------------------------|--|------|-----|------|---------|
| $V_{CES}$     | Collector-Emitter Voltage            | $V_{GE} = 0V, I_{CE} = 250\mu A$         | 1350 |     |      | V       |
| $V_{CE(sat)}$ | Collector-Emitter Saturation Voltage | $V_{GE} = 15V, I_C = 25A$                |      | 2.5 | 3.2  | V       |
| $V_{GE(th)}$  | Gated Threshold Voltage              | $V_{CE} = V_{GE}, I_C = 1mA$             | 4.0  | 5.5 | 6.5  | V       |
| $I_{CES}$     | Collector-Emitter Leakage Current    | $V_{GE} = 0V, V_{CE} = 1350V$            |      |     | 1.0  | $\mu A$ |
| $I_{GES(F)}$  | Gate to Emitter Forward Leakage      | $V_{GE} = +20V$                          |      |     | 100  | nA      |
| $I_{GES(R)}$  | Gate to Emitter Reverse Leakage      | $V_{GE} = -20V$                          |      |     | -100 | nA      |
| $C_{ies}$     | Input Capacitance                    | $V_{GE} = 0V, V_{CE} = 30V, f = 1.0MHz$  | 2370 |     |      | pF      |
| $C_{oes}$     | Output Capacitance                   |  | 59   |     |      | pF      |
| $C_{res}$     | Reverse Transfer Capacitance         |  | 43   |     |      | pF      |
| $Q_g$         | Total Gate Charge                    | $V_{CE} = 960V, I_C = 25A, V_{GE} = 15V$ | 142  |     |      | nC      |
| $Q_{ge}$      | Gate to Emitter Charge               |  | 23   |     |      | nC      |
| $Q_{gc}$      | Gate to Collector Charge             |  | 75   |     |      | nC      |

| Symbol    | Parameter           | Test Conditions  | Min | Typ | Max | Unit |
|-----------|---------------------|--|-----|-----|-----|------|
| $td(on)$  | Turn-on Delay Time  | $V_{CE} = 600V, I_C = 25A$<br>$V_{GE} = 15V, R_G = 10\Omega$ |     | 34  |     | nS   |
| $tr$      | Rise Time           |  |     | 36  |     | nS   |
| $td(off)$ | Turn-off Delay Time |  |     | 198 |     | nS   |
| $tf$      | Fall Time           |  |     | 75  |     | nS   |

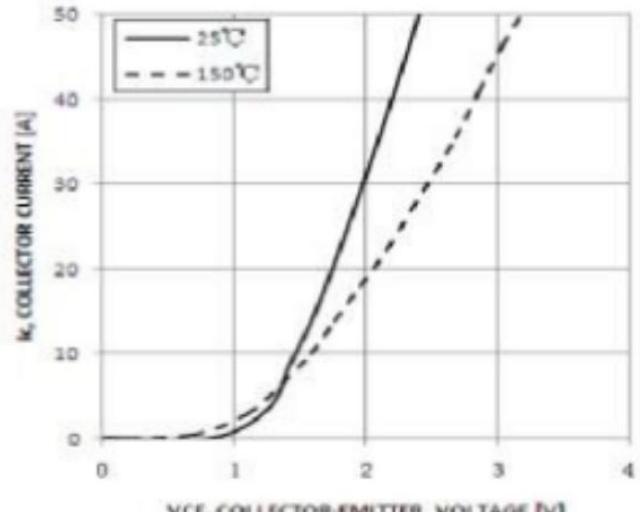
| Symbol          | Paramter                                    | Typ | MAX | Units |
|-----------------|---|-----|-----|-------|
| $R_{\theta JC}$ | Themal Resistance,Junction to case for IGBT | --  | 0.6 | °C/W  |
| $R_{\theta JA}$ | Themal Resistance,Junction to Ambient       | --  | 40  | °C/W  |

## Typical Performance Characteristics

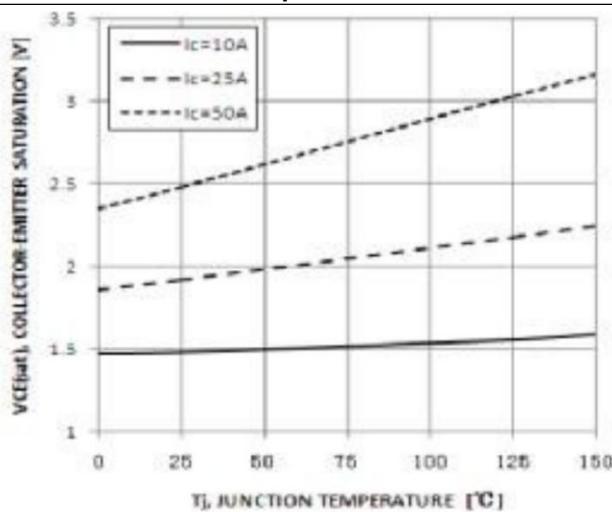
**Figure 1. Typical Output Characteristics**



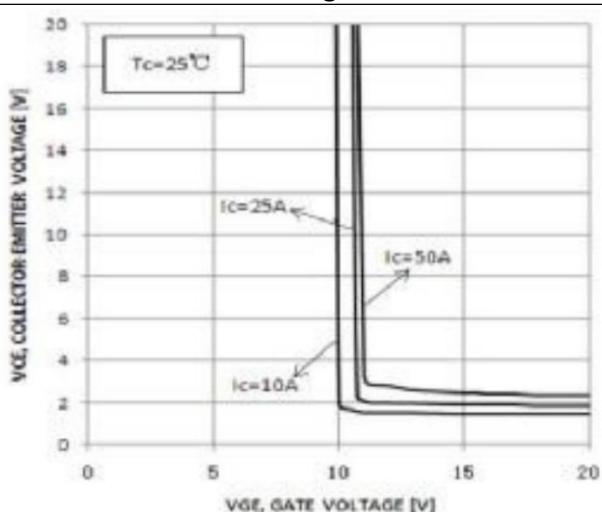
**Figure 2. Typical Output Characteristics**



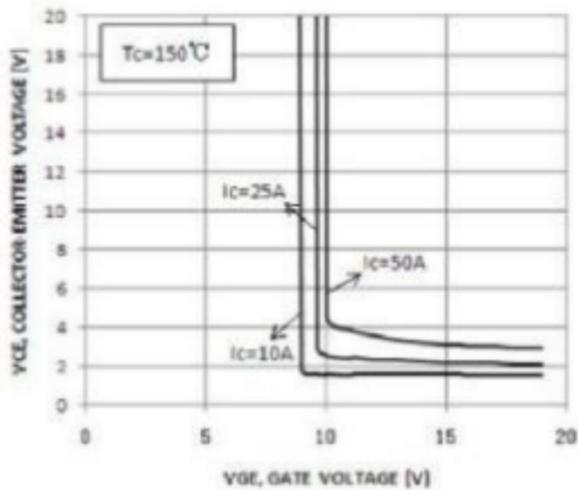
**Figure 3 Typical Saturation Voltage vs.Junction Temperature**



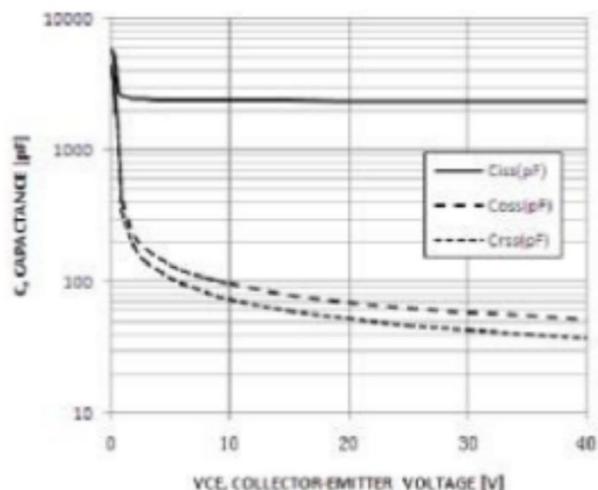
**Figure 4. Typical Saturation Voltage vs, Gate-Emitter Voltage**

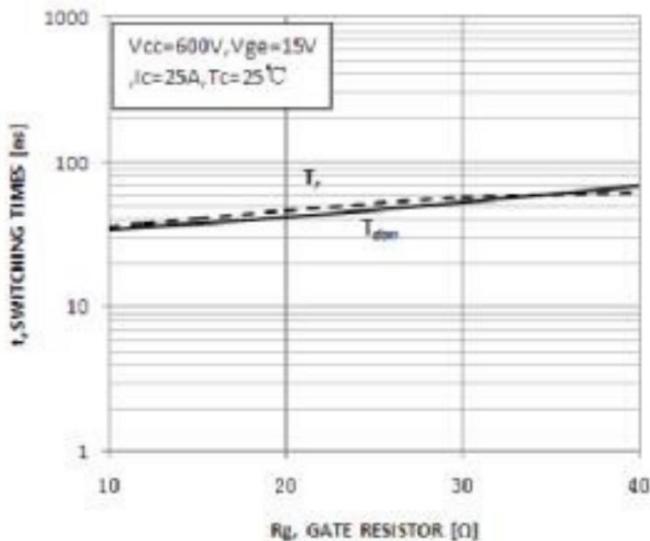
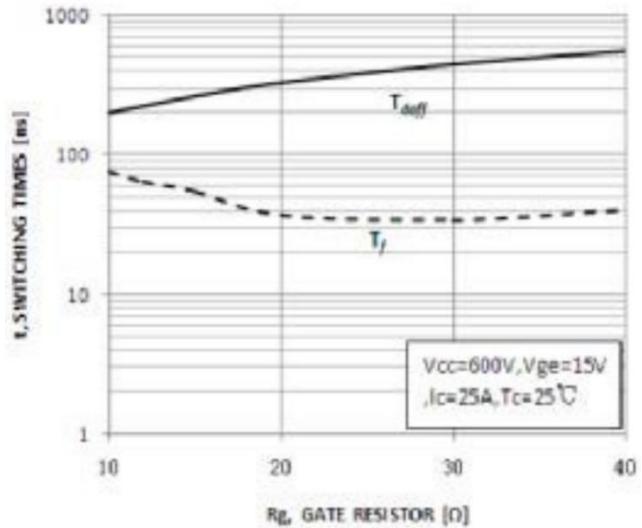
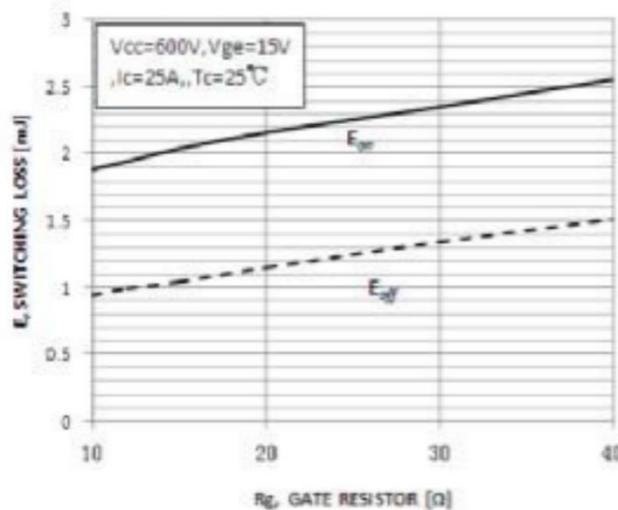
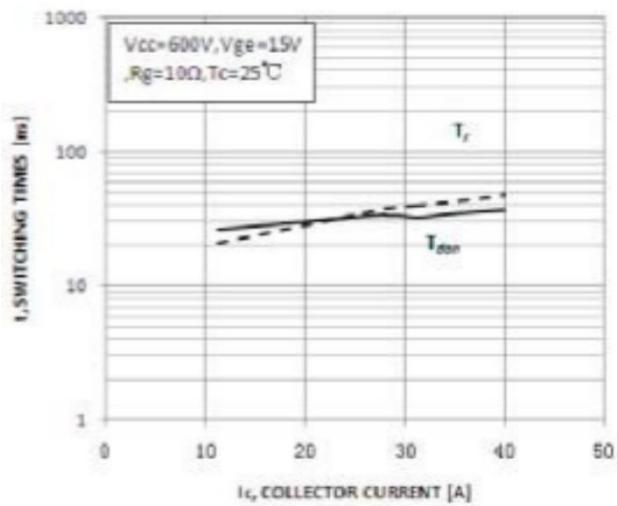
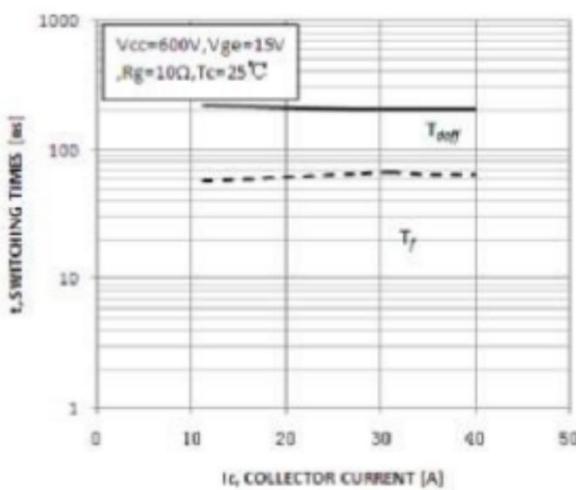
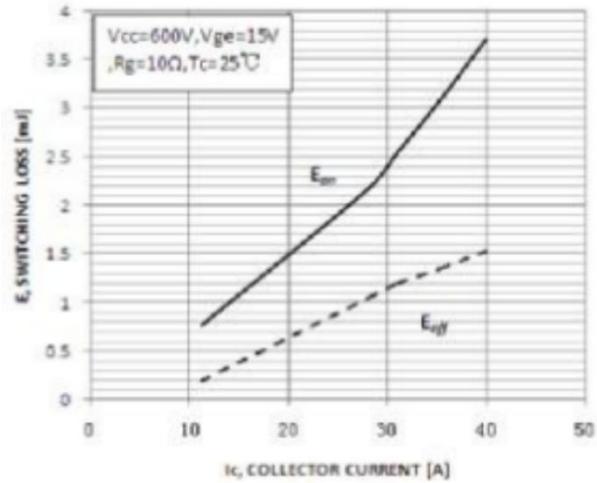


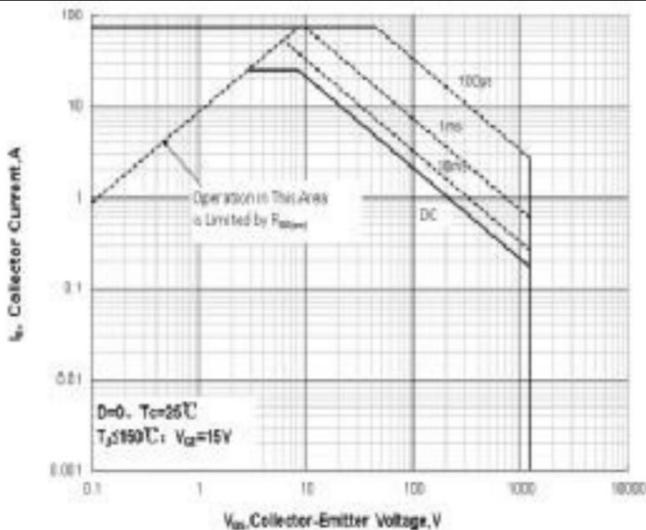
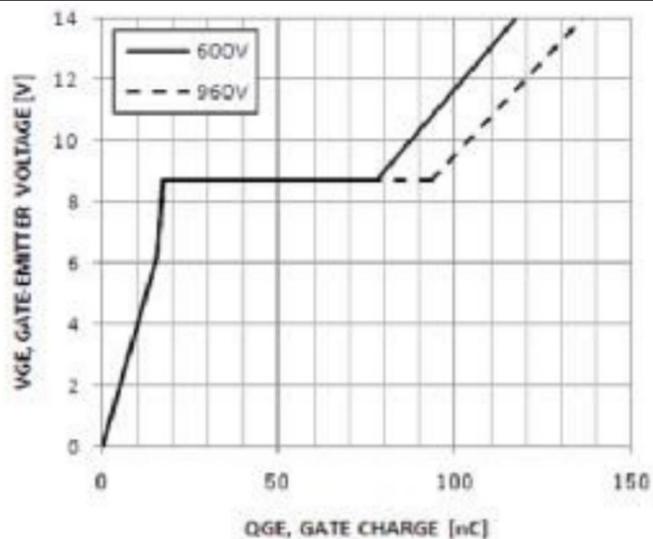
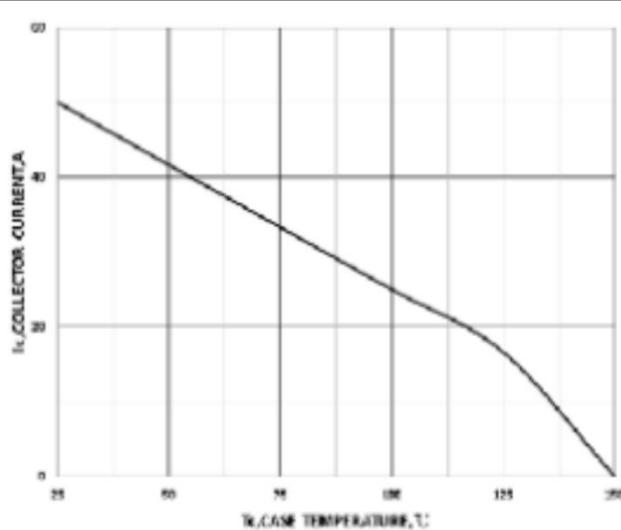
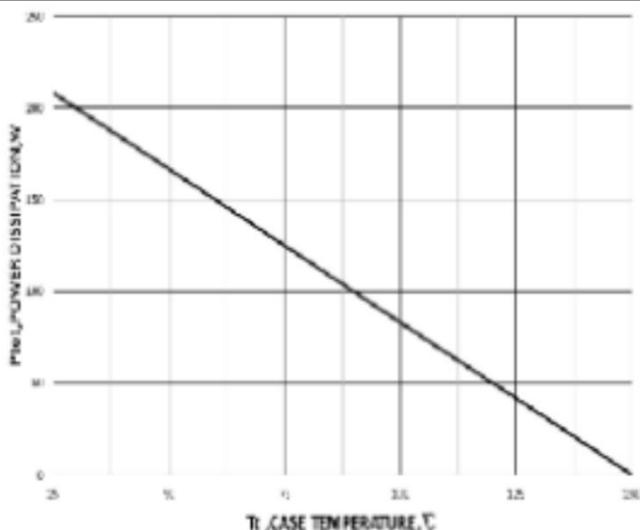
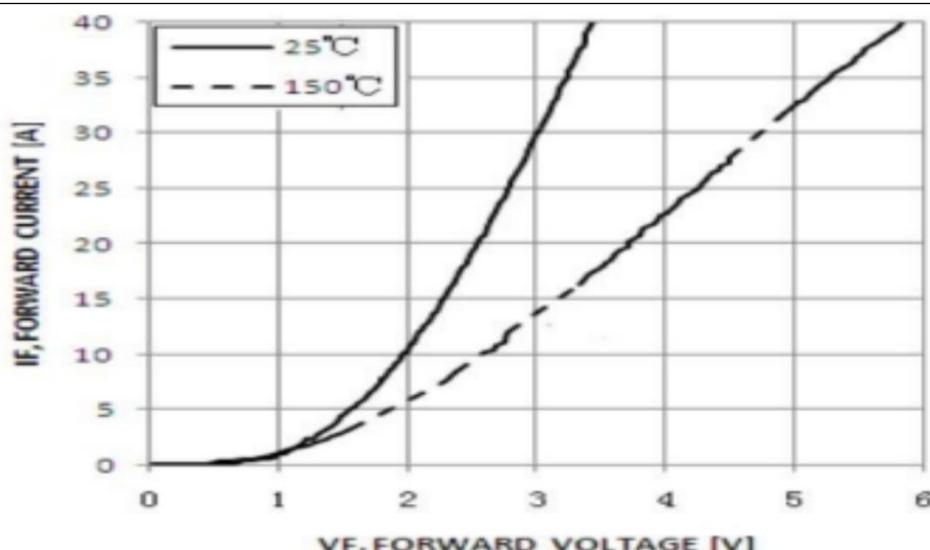
**Figure 5. Typical Saturation Voltage vs.Gate-Emitter Voltage**



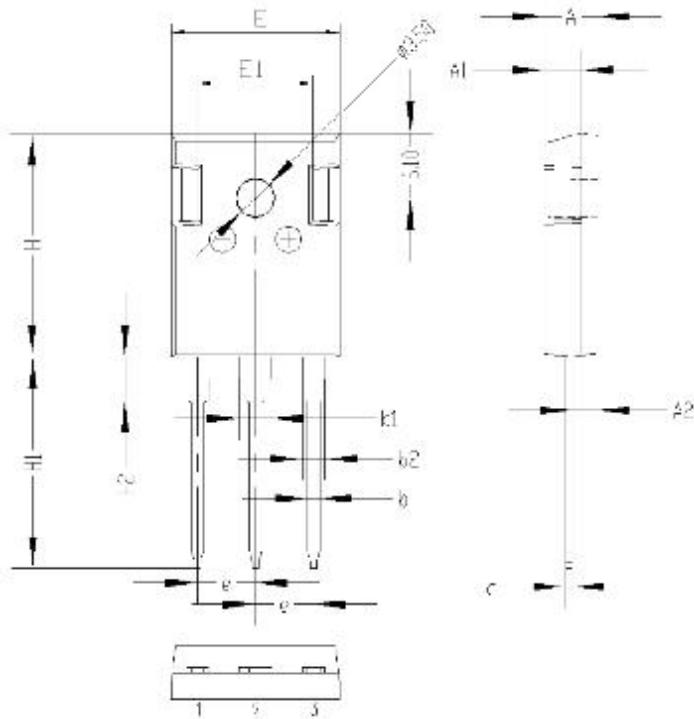
**Figure 6. Typical Capacitance Characteristics**



**Figure 7. Typical Turn-On Characteristics vs. Gate Resistance**

**Figure 8. Typical Turn-Off Characteristics vs. Gate Resistance**

**Figure 9. Typical Switching Losses vs. Gate Resistance**

**Figure 10. Typical Turn-On Characteristics vs. Collector Current**

**Figure 11. Typical Turn-Off Characteristics vs. Collector Current**

**Figure 12. Typical Switching Losses vs. Collector Current**


**Figure13. Typical IGBT Forward Safe Operating Area**

**Figure 14. Typical Gate Charge**

**Figure 15. Collector Current vs. Case Temperature**

**Figure 16. Power Dissipation vs. Case Temperature**

**Figure 17. Typical Diode Forward Characteristics**


## Package Information



| Symbol   | 单位 mm |      |      |
|----------|-------|------|------|
|          | Min   | Nom  | Max  |
| A        | 4.8   | 5.00 | 5.20 |
| A1       | 3.3   | 3.5  | 3.7  |
| A2       | 2.20  | 2.40 | 2.60 |
| b        | 1.00  | 1.2  | 1.40 |
| b1       | 2.90  | 3.10 | 3.30 |
| b2       | 1.80  | 2.00 | 2.20 |
| c        | 0.50  | 0.60 | 0.70 |
| e        | 5.25  | 5.45 | 5.65 |
| E        | 15.2  | 15.7 | 16.2 |
| H        | 20.8  | 21   | 21.2 |
| H1       | 19.5  | 20.0 | 20.5 |
| H2       | 3.9   | 4.1  | 4.3  |
| G        | 5.9   | 6.1  | 6.3  |
| $\Phi P$ | 3.30  | 3.50 | 3.70 |

TO-247 package



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**MLG25N120RK**

**NOTE:**

1. Exceeding the maximum ratings of the device in performance may cause damage to the device, even the permanent failure, which may affect the dependability of the machine. Please do not exceed the absolute maximum ratings of the device when circuit designing.
2. When installing the heat sink, please pay attention to the torsional moment and the smoothness of the heat sink.
3. MOSFETs is the device which is sensitive to the static electricity, it is necessary to protect the device from being damaged by the static electricity when using it.
4. Shenzhen Minos reserves the right to make changes in this specification sheet and is subject to change without prior notice.

**CONTACT:**

**深圳市迈诺斯科技有限公司（总部）**

地址：深圳市福田区华富街道田面社区深南中路4026号田面城市大厦22B-22C

邮编：518025

电话：0755-83273777